

FINISH WARRANTY & MAINTENANCE

AVAILABLE FINISHES	LIMITED WARRANTY
<input type="checkbox"/> Powder Polyester TGIC (2 coats) baked on at 410°F, 2.5 to 3.5 mils Meets AAMA-2603 Standards	3 YEARS
<input type="checkbox"/> Powder Super durable polyester (2 coats) baked on at 410°F, 2.5 to 3.5 mils Meets AAMA-2604-05 Standards	7 YEARS
<input type="checkbox"/> Acrylic baked enamel (ACRA-BOND® ULTRA) by AkzoNobel baked on at 350°F, 0.8 to 1.2 mils dry Meets AAMA-2603 Standards	3 YEARS
<input type="checkbox"/> Powder Fluoropolymer (2 coats) 70% Fluoropolymer with 100% Fluoropolymer Thermosetting Resin System, Meets AAMA-2605-05 Standards	20 YEARS
<input type="checkbox"/> Powder Fluoropolymer (3 coats) 70% Fluoropolymer with 100% Fluoropolymer Thermosetting Resin System, Meets AAMA-2605-05 Standards, Includes Clear Coat	20 YEARS
<input type="checkbox"/> Kynar® (ALUM*A*STAR®) 2 coats by AkzoNobel baked on at 450°F, 1.2 to 1.6 mils dry Meets AAMA-2604-05 Standards	20 YEARS
<input type="checkbox"/> Kynar 500® or HYLAR® 5000 70% TRINAR® (2 coats) by AkzoNobel baked on at 450°F, 1.2 to 1.6 mils dry, Meets AAMA-2605-05 Standards	20 YEARS
<input type="checkbox"/> Kynar 500® or HYLAR® 5000 (70% Tri-Escent II) (2 coats) by AkzoNobel, a superior finish to other metallic or anodized finishes. A blend of mica, ceramic, and inorganic pigments creates subtle yet dazzling design that goes beyond metallic color without the requirement of a clear coat. 14 standard colors - custom colors available. Baked on at 415°F, 1.4 to 1.8 mils dry, meets AAMA 2605-05.	20 YEARS
<input type="checkbox"/> Clear Anodize 204 R-1 Class II (AA-C22A31)(0.4 to 0.7 mil)	3 YEARS
<input type="checkbox"/> Clear Anodize 215 R-1 Class I (AA-C22A41)(>0.7 mil)	5 YEARS
<input type="checkbox"/> Integral Color Anodize (AA-C22A42)(>0.7 mil)	5 YEARS
<ul style="list-style-type: none"> • Clear coat available for all above finishes. • Hylar® 5000 is a registered trademark of Solvay Solexis, Inc. • Kynar® 500 is a registered trademark of Arkema. • ALUM*A*STAR® 50 and TRINAR® are registered trademarks of AkzoNobel • ACRA-BOND® ULTRA is a registered trademark of AkzoNobel 	

CLEANING & MAINTENANCE

Proper maintenance and servicing of the coated metal - which are a prerequisite for claims under this warranty - require that it be cleaned once a year. In case of an environment with heavy pollution, the product should be cleaned more frequently. Clean water must be used, to which slight amount of pH - Neutral (pH 5-8) detergent may be added. The temperature of the parts to be cleaned must not exceed 80°F. Rinse with clean water only and use soft cloths for drying. No pressure washing and no organic solvents containing ester, ketones, alcohols, aromatic compounds, glycolic ether or halogenated hydrocarbons, etc. may be used. Record keeping is of utmost importance, in order to maintain warranty. Required name (person) and signature, date and cleaning method all disputes arising out of or in connection with the limited warranty shall be subject to the exclusive jurisdiction of the proper court in the City of Chattanooga, TN, USA

LIMITED WARRANTY

United Enertech (UE) warrants the listed finishes for the following: (see time limits per finish)

- A. Peel, check or crack (Except for slight crazing during manufacturing process).
- B. Chalking as per AAMA 2605-05 (7.9.1.3) (7.9.1.3.1)
- C. Color retention as per AAMA 2605-05 (7.9.1.2) (7.9.1.2.1)

This warranty covers UE products which are exposed to normal weather conditions. Normal weather conditions exclude corrosive atmospheric conditions such as those contaminated with chemical fumes or spray, direct salt spray, surface temperature that exceed 200° F , or sand abrasions.

In the event an UE product finish is determined not to be in compliance with this warranty then UE shall have the absolute discretion to either repaint or replace the product. Any and all refinishing work so performed in compliance with this warranty shall be performed by using any standard finishing practices and materials. Further, UE herewith reserves the right to approve and/or negotiate any contract for any such work not performed by UE. It is understood and agreed that UE liability herein, whether in contract, in tort, under any warranty, in negligence or otherwise, shall not exceed the repair or replacement of the product or the cost of the purchase price paid by the purchaser and under no circumstance shall UE be liable for special, indirect, or consequential damage.

This warranty will be effective only if proper maintenance and cleaning practices are followed as described herein. This warranty will not extend to or cover damage to the coating occasioned by moisture, condensation or other contamination resulting from improper storage, improper handling or damages as a result of standing water (outlined in AAMA Pub. 10).

Any UE products which prove non-compliant to this warranty period will be repaired or replaced at our option when returned to the factory, transportation prepaid. Unless agreed upon otherwise, UE will not be held responsible for costs associated with installation or removal of products. This limited warranty will be void if payment from the customer is not received within an industry reasonable time frame. This warranty is non-transferable and non-assignable.

Project:	
Location:	
Architect:	
M. Engineer:	
M. Contractor	



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DRAWN BY:	DATE:	REV. DATE:	REV. NO.	APPROVED BY:	DWG. NO.:
CLJ	2-20-10	9-28-10	4	BGT	A-60