

**BRAZILIAN I SERIES**  
(horizontal blades)

**STANDARD CONSTRUCTION:**

**FRAME:**

1-3/4" x 4" x .125" Aluminum Tube (optional tube frames available - consult factory)

**BLADES:**

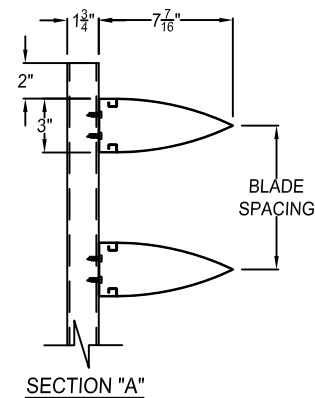
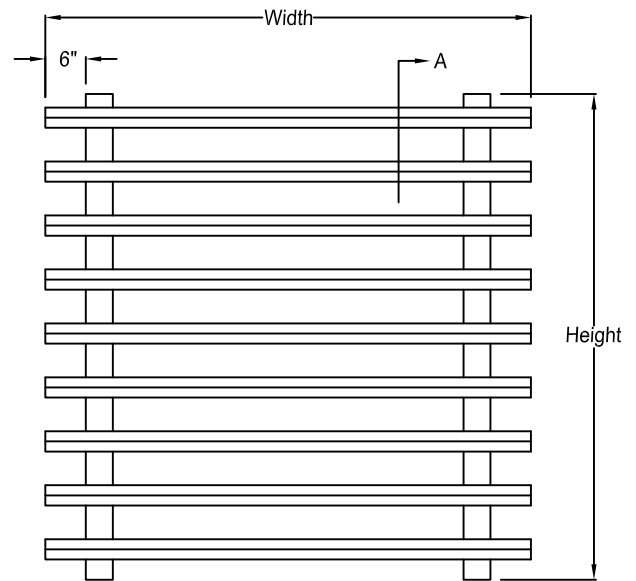
.032" Aluminum, 7-7/16"w x 3"h with .050" Aluminum End Caps

**FINISH:**

mill aluminum (std.)

**MAXIMUM SIZE:**

84"w x 120"h or 120"w x 84"h



3 part specifications - see online at [www.unitedenertech.com](http://www.unitedenertech.com)



**OPTIONAL FINISHES:**

- Powder Polyester TGIC** (2 coats) baked on at 410°F -2.5 to 3.5 mils Meets AAMA-2603 Standards
  - Powder Super durable polyester** (2 coats) baked on at 410°F -2.5 to 3.5 mils Meets AAMA-2604-05 Standards
  - Acrylic baked enamel** (ACRA-BOND® ULTRA) by AkzoNobel baked on at 350°F -0.8 to 1.2 mils dry Meets AAMA-2603 Standards
  - Kynar®** (ALUM\*A\*STAR®) 2 coats by AkzoNobel baked on at 450°F -1.2 to 1.6 mils dry Meets AAMA-2604-05 Standards
  - Kynar 500®** or **HYLAR® 5000 70% TRINAR®** (2 coats) by AkzoNobel baked on at 450°F -1.2 to 1.6 mils dry, Meets AAMA-2605-05 Standards
  - Kynar 500®** or **HYLAR® 5000 (70% Tri-Escent II)** (2 coats) by AkzoNobel, a superior finish to other metallic or anodized finishes. A blend of mica, ceramic, and inorganic pigments creates subtle yet dazzling design that goes beyond metallic color without the requirement of a clear coat. 14 standard colors - custom colors available. Baked on at 415°F -1.4 to 1.8 mils dry, meets AAMA 2605-05.
  - Clear Anodize Match** (paint meets AAMA 611)
  - Integral Color Anodize Match** (paint meets AAMA 611)
- Clear coat available for all above finishes.
  - Hylar® 5000 is a registered trademark of Solvay Solexis, Inc.
  - Kynar® 500 is a registered trademark of Arkema.
  - ALUM\*A\*STAR® 50 and TRINAR® are registered trademarks of AkzoNobel
  - ACRA-BOND® ULTRA is a registered trademark of AkzoNobel

Due to continuing research, United Enertech reserves the right to change specifications without notice.

QUANTITY	WIDTH	HEIGHT	BLADE SPACING	TAG



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DRAWN BY:	DATE:	REV. DATE:	REV. NO.	APPROVED BY:	DWG. NO.:
CLJ	6-15-10	1-11-13	1	BGT	<b>C-17</b>