

**CAMANA SERIES**

**STANDARD CONSTRUCTION:**

**SUNSHADE & LIGHTSHELF FRAME:**

2 1/4" x 2 1/4" Square .081" Extruded Aluminum Tube  
 Frame With Recess For Sunshade and Lightshelf Skins  
 2" x 2" Square .081" Extruded Aluminum Mid-Support Tubes

**SUNSHADE & LIGHTSHELF SKINS:**

.0253" (22 Gage) Minimum To .25" (2 Gage) Maximum  
 Solid Or Perforated Aluminum Sheeting  
 (48" x 120" Maximum Single Sheet Size)  
 (Thinner Gages May Require More Mid-Support Tubes)  
 Standard Perforation Pattern Will Be 5/16" Round Holes  
 Staggered On 1/2" Centers  
 CONSULT FACTORY FOR ADDITIONAL PERFORATION  
 SHAPES, PATTERNS, AND SIZES

**FINISH:**

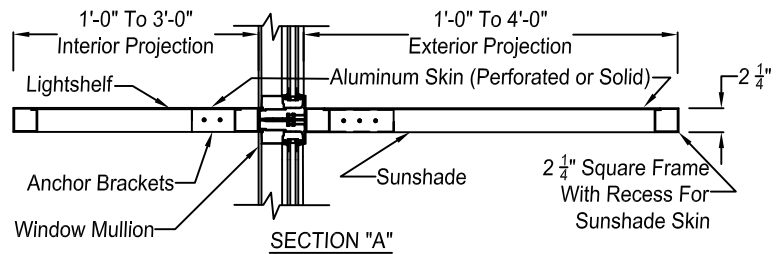
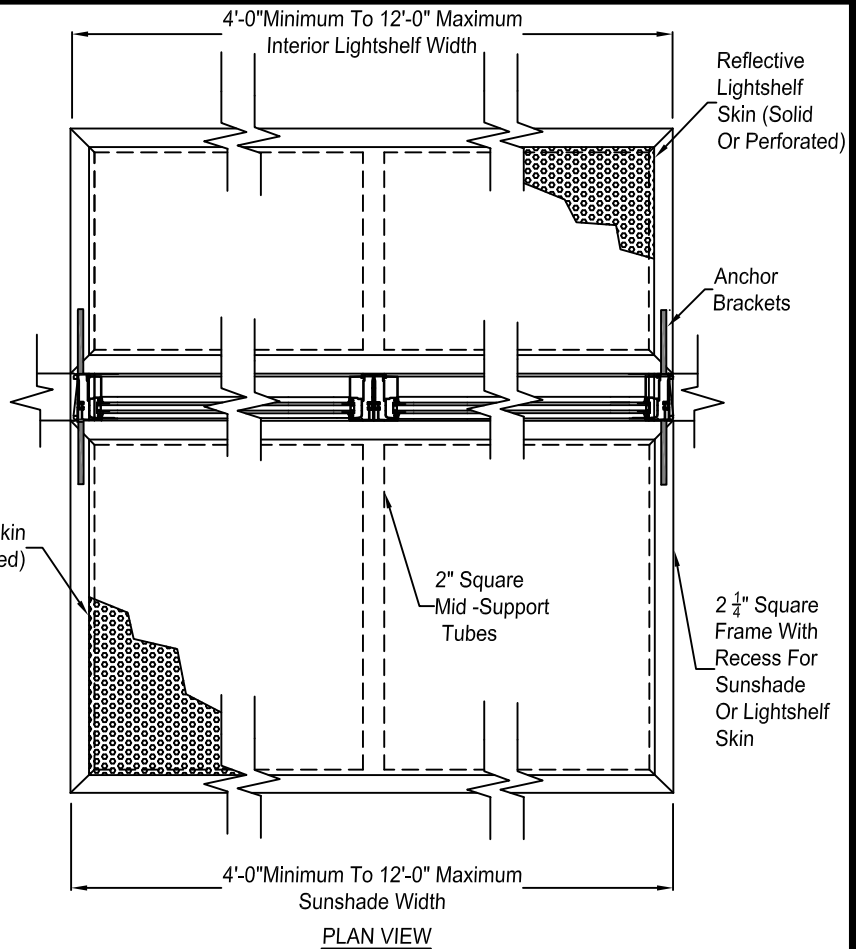
mill aluminum (std.)

**MAXIMUM SIZE:**

SUNSHADE: 12" Minimum, 48" Maximum Projection  
 48" Minimum, 120" Maximum Width  
 LIGHTSHELF: 12" Minimum, 36" Maximum Projection  
 48" Minimum, 120" Maximum Width

**OPTIONAL FINISHES:**

- Powder Polyester TGIC** (2 coats) baked on at 410°F -2.5 to 3.5 mils Meets AAMA-2603 Standards
- Powder Super durable polyester** (2 coats) baked on at 410°F -2.5 to 3.5 mils Meets AAMA-2604-05 Standards
- Acrylic baked enamel** (ACRA-BOND® ULTRA) by AkzoNobel baked on at 350°F -0.8 to 1.2 mils dry Meets AAMA-2603 Standards
- Kynar® (ALUM\*A\*STAR®)** 2 coats by AkzoNobel baked on at 450°F -1.2 to 1.6 mils dry Meets AAMA-2605-05 Standards
- Kynar 500® or HYLAR® 5000 70% TRINAR®** (2 coats) by AkzoNobel baked on at 450°F -1.2 to 1.6 mils dry, Meets AAMA-2605-05 Standards
- Kynar 500® or HYLAR® 5000 (70% Tri-Escent II)** (2 coats) by AkzoNobel, a superior finish to other metallic or anodized finishes. A blend of mica, ceramic, and inorganic pigments creates subtle yet dazzling design that goes beyond metallic color without the requirement of a clear coat. 14 standard colors - custom colors available. Baked on at 415°F -1.4 to 1.8 mils dry, meets AAMA 2605-05.
- Clear Anodize 204 R-1 Class II (AA-C22A31)**(0.4 to 0.7 mil)
- Clear Anodize 215 R-1 Class I (AA-C22A41)**(>0.7 mil)
- Integral Color Anodize (AA-C22A42)**(>0.7 mil)
  - Clear coat available for all above finishes.
  - Hylar® 5000 is a registered trademark of Solvay Solexis, Inc.
  - Kynar® 500 is a registered trademark of Arkema.
  - ALUM\*A\*STAR® 50 and TRINAR® are registered trademarks of AkzoNobel
  - ACRA-BOND® ULTRA is a registered trademark of AkzoNobel



Due to continuing research, United Enertech reserves the right to change specifications without notice.

PROFILE NUMBER	HEIGHT	LENGTH	TAG



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